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# FIELD MAINTENANCE PRINT. SET

B-TC-RX50-0-1	FIELD MAINTENANCE PRINT SET (RX50)
E-UA-RX50-0-DBU	RX50 DUAL FLOPPY DISK DRIVE
K-PL-RX50-0-DBP	RX50 DUAL FLOPPY DISK DRIVE (PL)
B-DD-RX50-0	DRAWING DIRECTORY (RX50)
D-CS-5415066-0-1	SEEK/INTERFACE BOARD
D-CS-5415111-0-1	READ/WRITE BOARD
D-CS-5415074-0-1	SPINDLE MOTOR SPEED CONTROL BOARD
C-IA-7018834-0-DBU	CABLE ASSY. WRITE/PROTECT
C-IA-7018835-0-DBU	CABLE ASSY., INDEX
C-IA-7018418-0-DBU	CABLE ASSY., R/W
B-IA-7018933-0-DBU	CABLE ASSY., SOLENOID
B-IA-7018931-0-DBU	CABLE ASSY., TRACK-O-SENSOR
B-IA-7019041-0-DBU	CABLE ASSY., BEZEL LED

# RX50 FIELD MAINTENANCE PRINT SET

DIGITAL EQUIPMENT  
CORPORATION

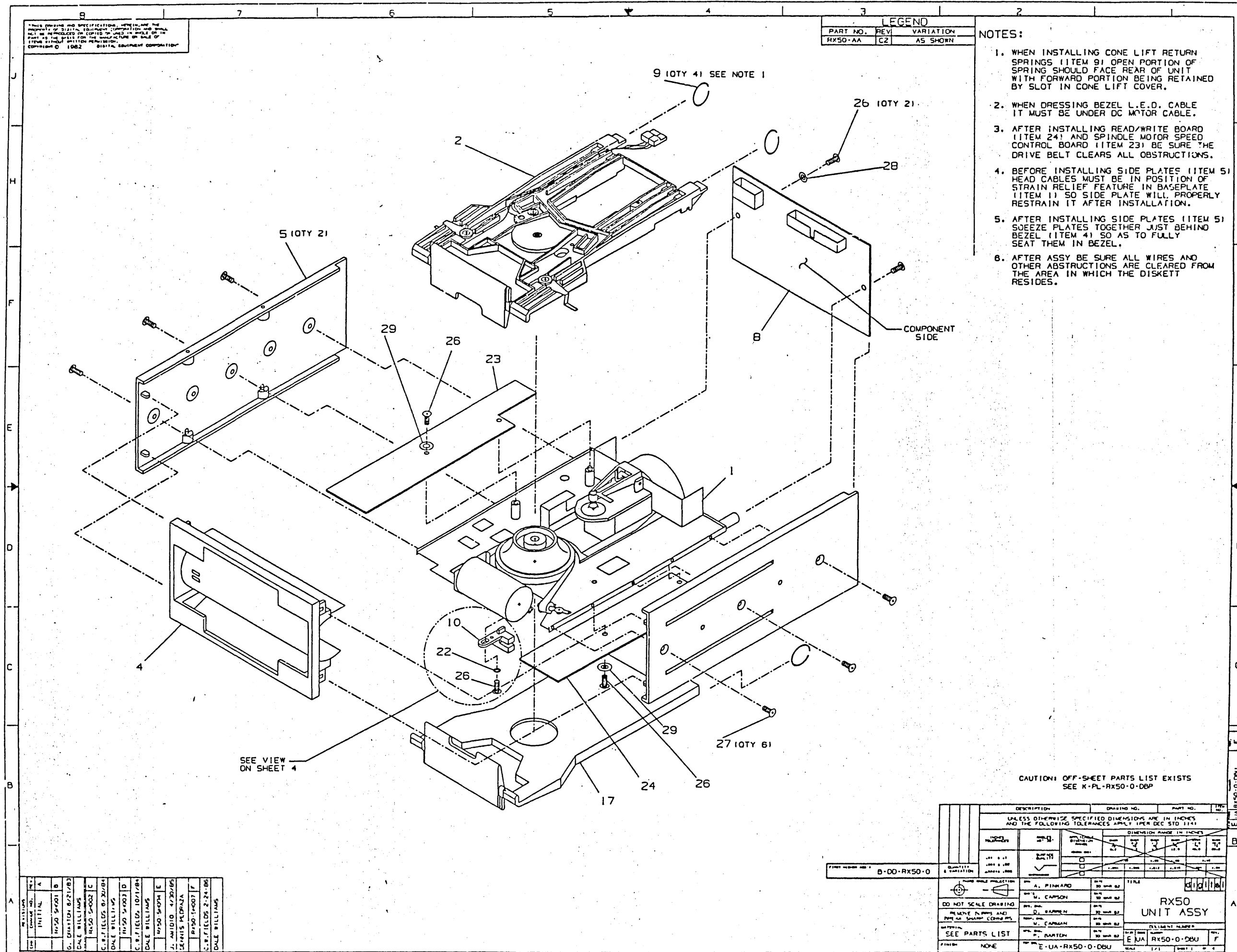
PRINT SET PART NUMBER MP- 01482

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LEGEND		
PART NO.	REV.	VARIATION
RX50-AA	C2	AS SHOWN

NOTES:

1. WHEN INSTALLING CONE LIFT RETURN SPRINGS (ITEM 9) OPEN PORTION OF SPRING SHOULD FACE REAR OF UNIT WITH FORWARD PORTION BEING RETAINED BY SLOT IN CONE LIFT COVER.
2. WHEN DRESSING BEZEL L.E.D. CABLE IT MUST BE UNDER DC MOTOR CABLE.
3. AFTER INSTALLING READ/WRITE BOARD (ITEM 24) AND SPINDLE MOTOR SPEED CONTROL BOARD (ITEM 23) BE SURE THE DRIVE BELT CLEARS ALL OBSTRUCTIONS.
4. BEFORE INSTALLING SIDE PLATES (ITEM 5) HEAD CABLES MUST BE IN POSITION OF STRAIN RELIEF FEATURE IN BASEPLATE (ITEM 11) SO SIDE PLATE WILL PROPERLY RESTRAIN IT AFTER INSTALLATION.
5. AFTER INSTALLING SIDE PLATES (ITEM 5) SQUEEZE PLATES TOGETHER JUST BEHIND BEZEL (ITEM 4) SO AS TO FULLY SEAT THEM IN BEZEL.
6. AFTER ASSY BE SURE ALL WIRES AND OTHER OBSTRUCTIONS ARE CLEARED FROM THE AREA IN WHICH THE DISKETT RESIDES.



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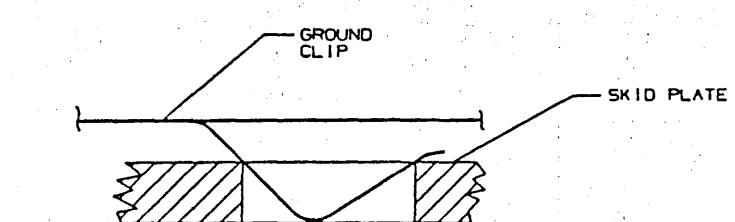
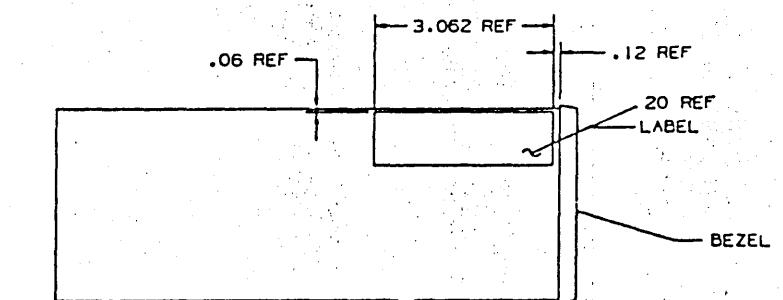
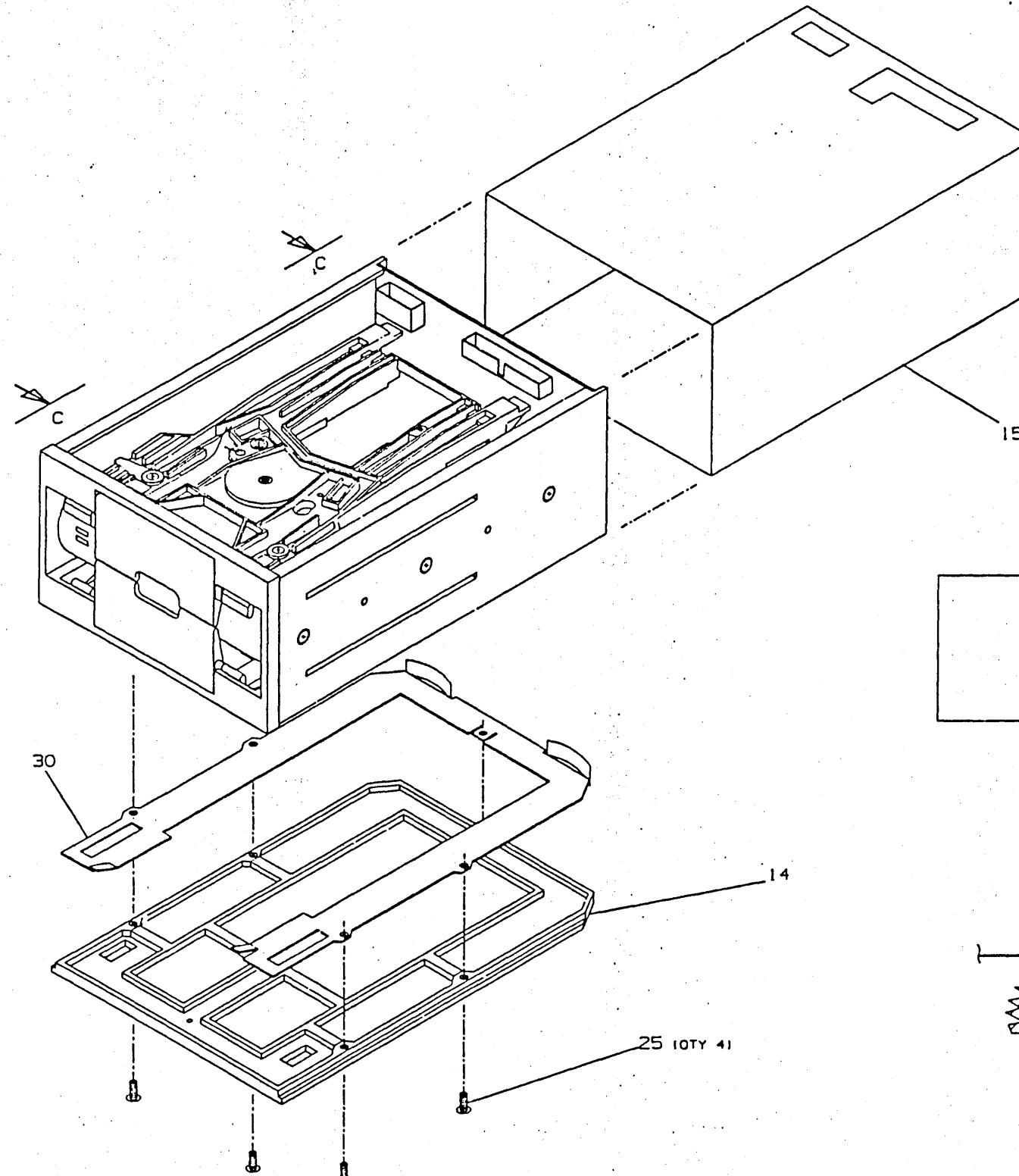
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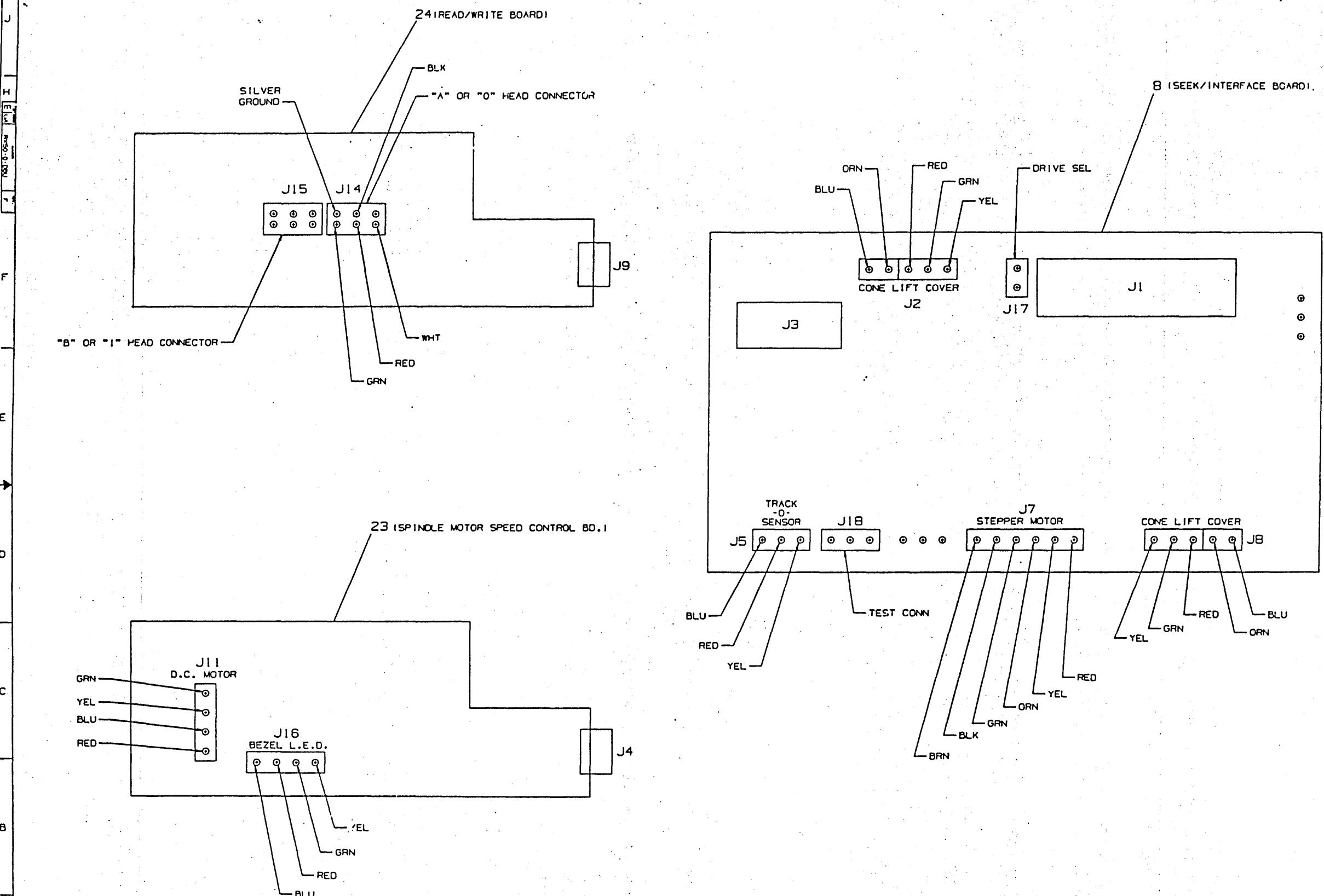
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SEE SHEET 1

DOCUMENT NUMBER  
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E JUN RX50-0-CBU  
REV F  
SHEET 1 OF 4



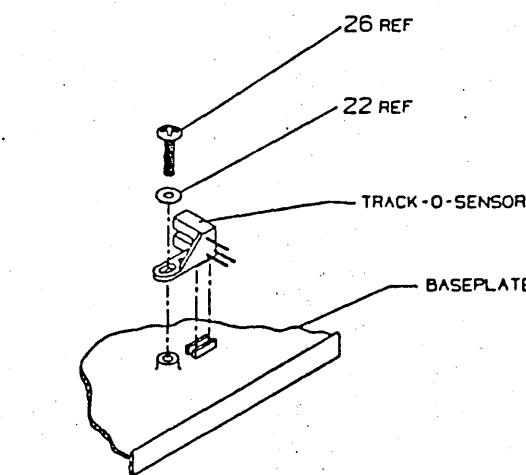
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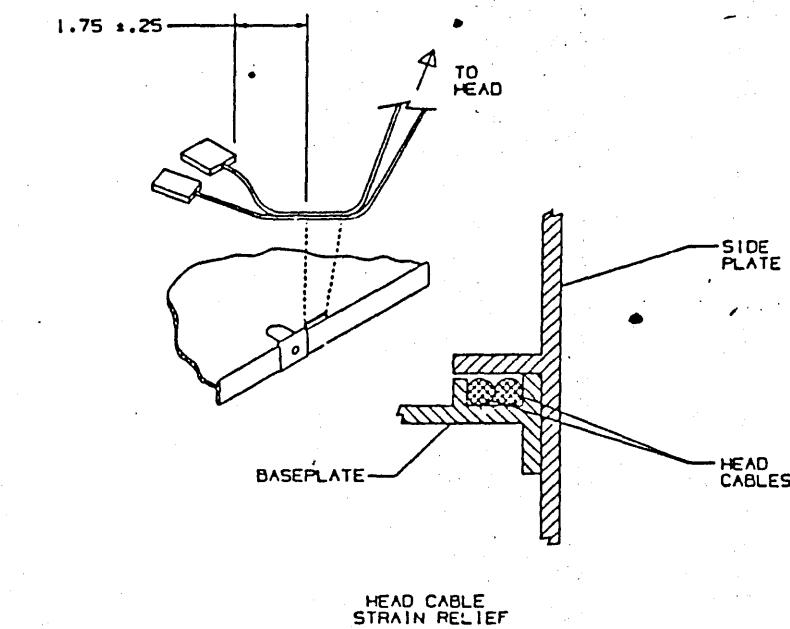
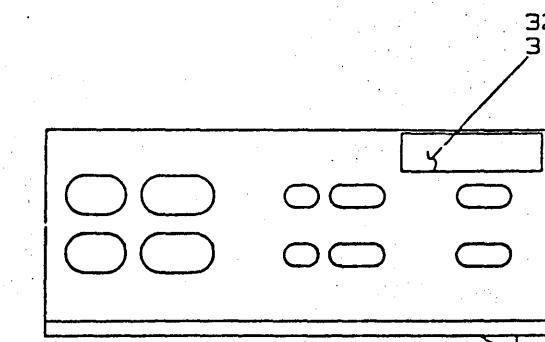
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DATE	ECN HISTORY
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DOCUMENT NUMBER	
EUA	RX50-0-DBU

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MOUNTING POSITION FOR  
TRACK-O-SENSOR



REVISION HISTORY	
DATE	ECM-HISTOY
SEE SHEET 1	

TITLE RX50  
UNIT ASSY

DOCUMENT NUMBER  
EUA RX50-0-DBU  
SCALE 1:1 SHEET 4 OF 4

AUTOMATED BY VAXKPL (V1.1)

## P A R T S      L . I . S T

SHEET A1 OF A1

QUANTITY PER VARIATION/REVISION

LINE ITEM	TOP DOCUMENT	PART NUMBER	MIN REV	DESCRIPTION
1	1 D-AD-7018638-0-DBU	70-18638-00		MOTOR/BASEPLATE ASSY.
2	2 D-AD-7018932-0-DBU	70-18932-04		CONE LIFT COVER ASSY
3	3	74-26536-01		*** THIS ITEM IS NOT USED ***
4	4 B-IA-7019118-0-DBU	70-19118-00		BEZEL ASSY.
5	5 E-MD-7425241-0-DBU	74-25241-01		SIDE,CARD GUIDE,(MACH.PART)
6	6	54-15074-00		*** THIS ITEM IS NOT USED ***
7	7	54-15111-00		*** THIS ITEM IS NOT USED ***
8	8 D-UA-5415066-0-0	54-15066-00		SEEK INTERFACE BOARD
9	9 C-MD-7425234-0-DBU	74-25234-00		SPRING, RETURN CONE LIFT COVER
10	10 B-IA-7018931-0-DBU	70-18931-00		CABLE ASSY, TRACK-O-SENSOR
11	11	90-06021-01		*** THIS ITEM IS NOT USED ***
12	12	90-08407-01		*** THIS ITEM IS NOT USED ***
13	13	90-06021-02		*** THIS ITEM IS NOT USED ***
14	14 D-MD-7425652-0-DBU	74-25652-02		PLATE,SKID
15	15 E-IA-7019918-0-DBU	70-19918-01		SHIELD ASSY. RX50 DRIVE
16	16	90-06633-00		*** THIS ITEM IS NOT USED ***
17	17 D-AD-7018932-0-DBU	70-18932-05		CONE LIFT COVER ASSY
18	18 B-AD-7019120-0-DBU	70-19120-00		*** THIS ITEM IS NOT USED ***
19	19	90-06024-02		SCREW,MACH FLAT PHIL
20	20	36-19833-01		*** THIS ITEM IS NOT USED ***
21	21	90-09507-00		*** THIS ITEM IS NOT USED ***
22	22	90-06656-00		WASHER,FLAT STEEL
23	23	70-19175-00		MOTOR/PCB ASSY.
24	24	70-19177-00		R/W PCB ASSY
25	25	90-06024-01		SCREW,MACH PAN PHIL
26	26	90-09708-00		SCREW,THD RL,PAN PHIL F/METAL
27	27	90-06020-02		SCREW,MACH FLAT PHIL
28	28	90-09882-00		WASHER,LOCK INTERNAL SST
29	29	90-08992-00		WASHER,FLAT NYLON
30	30	74-28201-02		CLIP,GROUNDING
31	31	36-19833-04		LABEL,BAR CODE S/N RX50-AA
32	32	36-18460-10		LABEL,BAR CODEE BLANK 38 X2 .00

REVISION HISTORY			KPL MATRIX FORMAT SECTION A OF A		DRN: A. PINKARD							
ENG!	ECO NUMBER	REV	SECTION/VARIATION INDEX		DATE: 29-JUN-82	D	I	G	I	T	A	L
---	INITIAL	A	[A]	AA	CHK'D: M. CARMAN							
DW	RX50-SH001	B	[B]		DATE: 29-JUN-82							
DW	RX50-SH002	C	[C]		DES.ENG: D. WARREN							
DW	RX50-SH003	D	[D]		DATE: 29-JUN-82							
DP	RX50-SH004	E	[E]		RESP.ENG.: M. CARMAN							
DW	RX50-SH007	F	[F]		DATE: 29-JUN-82	K	PL	DOCUMENT NUMBER	NUMBER	REV		
			[H]		MFG.ENG: P. BARTON							
			[J]		DATE: 29-JUN-82							
					RELEASE DATE: 24-FEB-86							
					RELEASE STATUS: RELEASED							
					BASIC PART NUMBER:	ASSEMBLY NUMBER:	TOP DOCUMENT NUMBER:	FILE NAME:	EDIT #			
					RX50	E-UA-RX50-0-DBU	B-DD-RX50-0	Z4621F.PLS	2			

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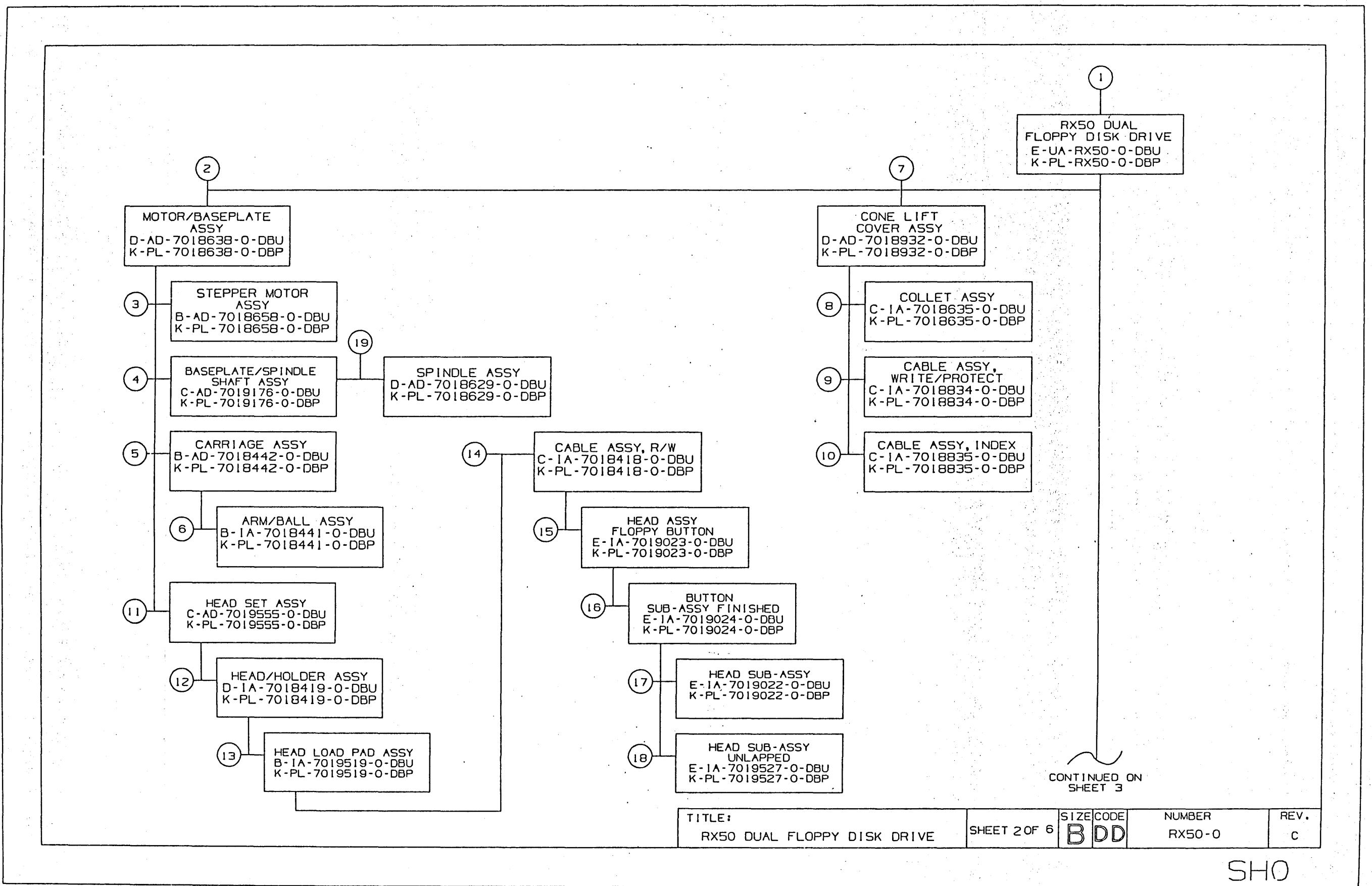
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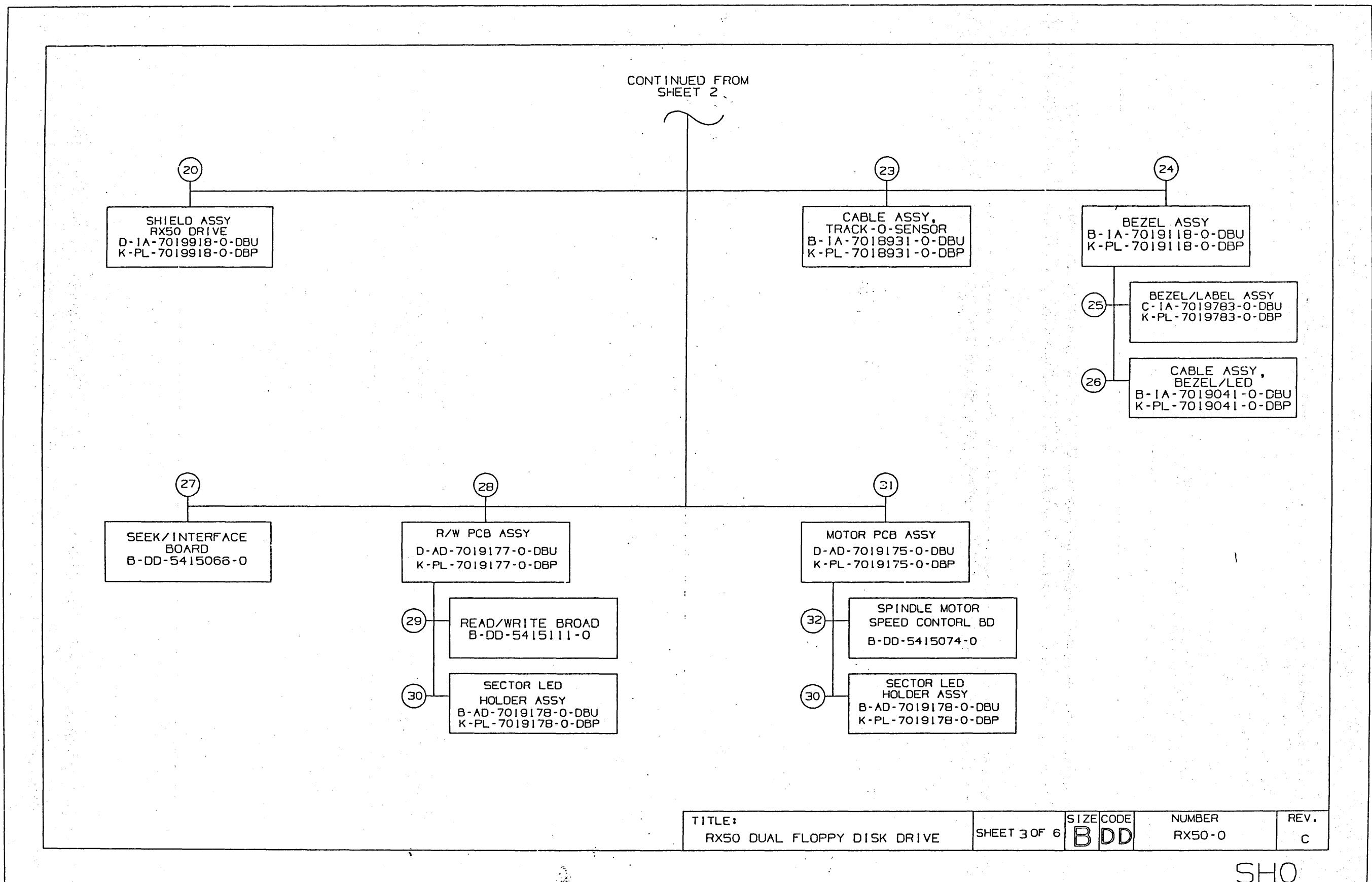
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## UNIT VARIATIONS

REVISIONS			USED ON OPTION/MODEL		DRN.	DATE	TITLE	
CHK	CHANGE NO.	REV.	RX50-AA	CHK'D M.CARSON	R. PUDELKO	IFEB82	digital	
	INITIAL	A	RX50-SHOOT		RX50 DUAL FLOPPY DISK DRIVE			
	RX50-SHOOT	B						
C.W.FIELDS	7/2/84							
DALE WILLIAMS								
	RX50-SHOOT	C						
C.W.FIELDS	2/22/86							
DALE WILLIAMS								
SHEET 1 OF 6			TOP DOC.		B-DO-RX50-O		DIST.	

SHO





TITLE:	SIZE	CODE	NUMBER	REV.
RX50 DUAL FLOPPY DISK DRIVE	SHEET 3 OF 6	<b>B DD</b>	RX50-0	C

ITEM NO.	DRAWING NO.	DESCRIPTION	TYPE	ITEM NO.	DRAWING NO.	DESCRIPTION	TYPE
1	MP1482	RX50 (MPI)	-				
	B-TC-RX50-0-1	RX50 FIELD MAINTENANCE PRINT SET (TC)	-				
	E-UA-RX50-0-DBU	RX50 DUAL FLOPPY DISK DRIVE	M				
	K-PL-RX50-0-DBP	RX50 DUAL FLOPPY DISK DRIVE (PL)	M				
	B-PL-RX50-0	RX50 SHIPPING LIST	-				
	A-SP-RX50-0-3	RX50 PRODUCT SPECIFICATION	E/M				
	E-MD-7425241-0-DBU	PLATE, SIDE	M				
	C-MD-7425234-0-DBU	SPRING, RETURN CONE LIFT COVER	M				
	D-MD-7425652-0-DBU	PLATE, SKID	M				
	D-MD-7428201-0-DBU	CLIP, GROUNDING	M				
	D-MD-9906962-0-DBU	INSERT, SHIPPING	M				
	A-PS-1222570-0-1	BALL, RUBBER, .125	M				
	A-PS-3619833-0-0	LABEL, S/N BAR CODE					
	A-PS-3618460-0-0	LABEL, BAR CODE, BLANK					
2	D-AD-7018638-0-DBU	MOTOR/BASEPLATE ASSY	E/M				
	K-PL-7018638-0-DBP	MOTOR/BASEPLATE ASSY (PL)	E/M				
	D-MD-7425832-0-DBU	SPRING, CARRIAGE	M				
	B-MD-7425214-0-DBU	SHAFT, IDLER	M				
	B-MD-7425224-0-DBU	SHAFT, GUIDE	M				
	C-MD-7425827-0-DBU	SHOE, SLIDE	M				
	1218677-0-0	MOTOR, SPINDLE DRIVE	M				
	1218835-0-0	BELT, WOVEN ENDLESS	M				
	B-MD-7425244-0-DBU	PULLEY, IDLER	M				
3	B-AD-7018658-0-DBU	STEPPER MOTOR ASSY	E/M				
	K-PL-7018658-0-DBP	STEPPER MOTOR ASSY (PL)	E/M				
	1218676-0-0	MOTOR, STEPPER 12V DC	E/M				
	E-MD-7425243-0-DBU	LEAD SCREW, POSITIONER	M				
	B-MD-7425228-0-DBU	SPACER	M				
4	C-AD-7019176-0-DBU	BASEPLATE/SPINDLE SHAFT ASSY	M				
	K-PL-7019176-0-DBP	BASEPLATE/SPINDLE SHAFT ASSY (PL)	M				
	E-MD-7425213-0-DBU	BASEPLATE	M				
	B-MD-7425217-0-DBU	SHAFT, SPINDLE	M				
TYPE: E ELECTRICAL M MECHANICAL E/M ELECTRO/MECHANICAL				digital		TITLE: RX50 DUAL FLOPPY DISK DRIVE	
				SIZE CODE B DD		NUMBER RX50-0	REV. C
DRB 108A						SHO	

TYPE: E ELECTRICAL  
M MECHANICAL  
E/M ELECTRO/MECHANICAL

DRB 108A

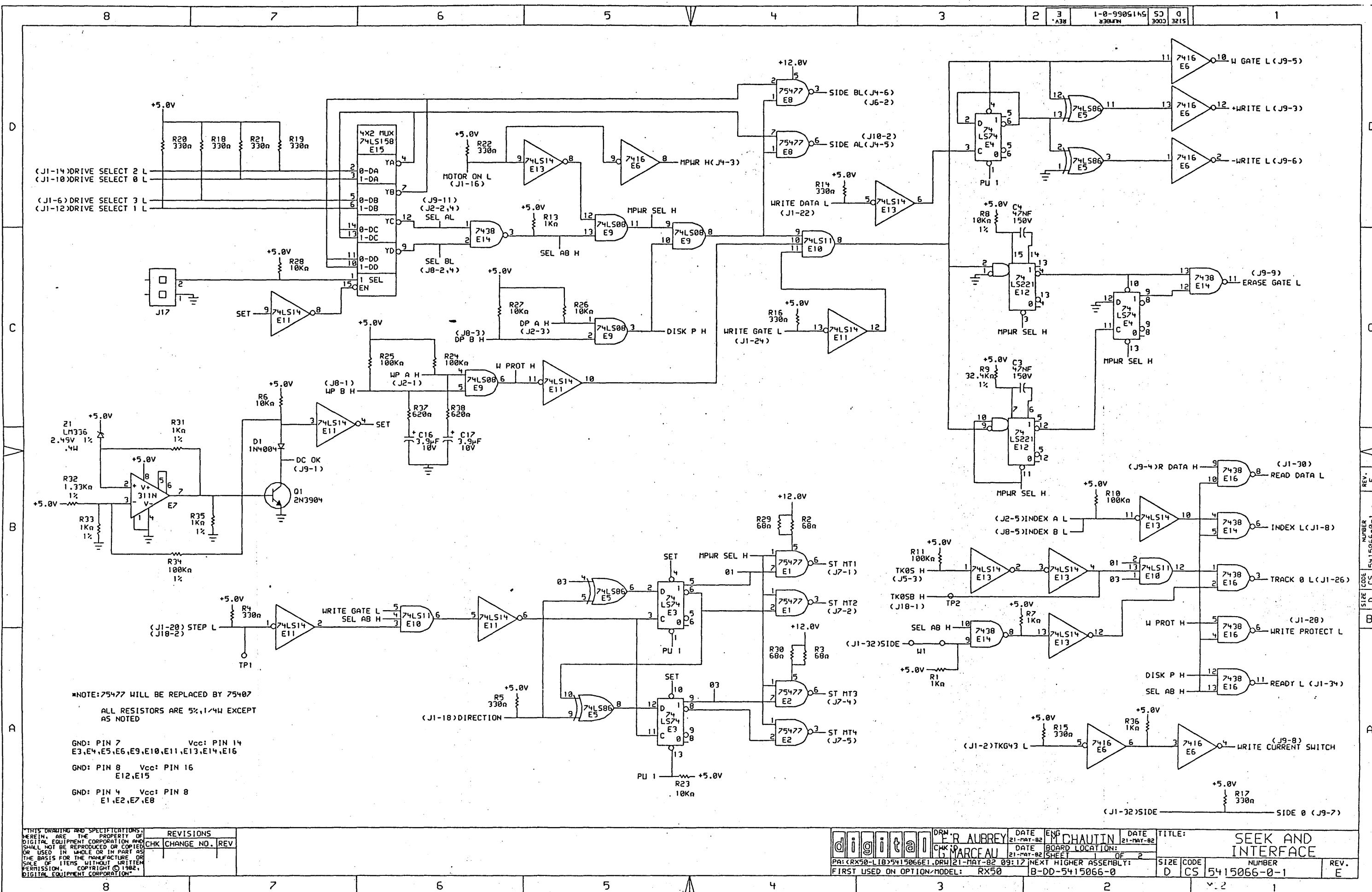
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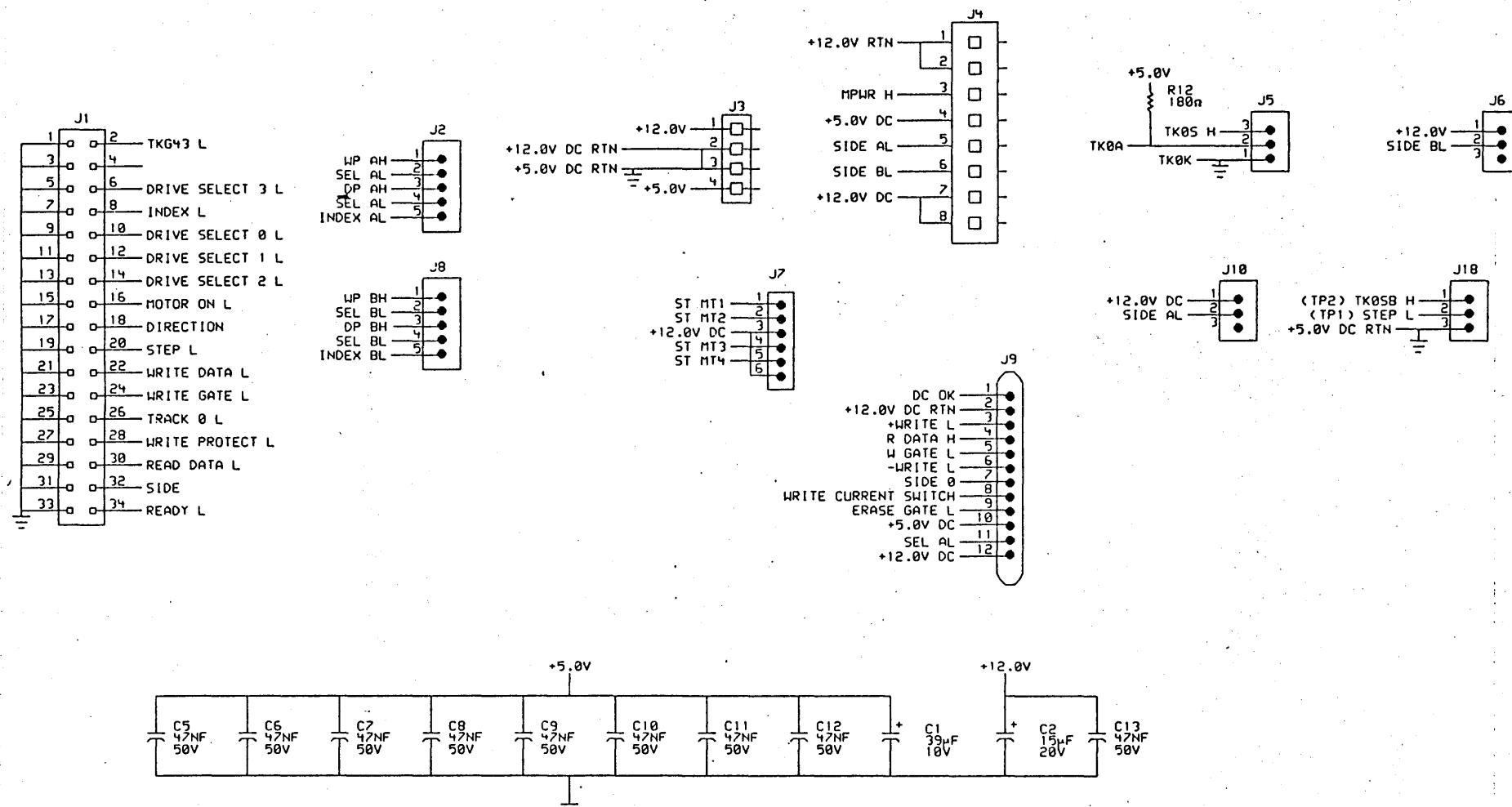
TITLE:	RX50 DUAL FLOPPY DISK DRIVE	SHEET 4 OF 6	SIZE	CODE	NUMBER	REV.
			B	DD	RX50-0	C

SHO

FIND NO.	DRAWING NO.	DESCRIPTION	TYPE	FIND NO.	DRAWING NO.	DESCRIPTION	TYPE
					C-MD-7426342-0-DBU	SHIELD, RX50 INNER	M
					B-MD-7426343-0-DBU	PIN, TERMINATION	M
					C-MD-7426997-0-DBU	BAR, ERASE BUTT (FLOPPY HEAD)	M
10	C-1A-7018835-0-DBU	CABLE ASSY, INDEX	E				
	K-PL-7018835-0-DBP	CABLE ASSY, INDEX (PL)	E				
	B-MD-7425235-0-DBU	HOLDER, SECTOR SENSOR	M				
11	C-AD-7019555-0-DBU	HEAD SET ASSY, RX50	M				
	K-PL-7019555-0-DBP	HEAD SET ASSY, RX50 (PL)	M				
	C-MC-7426707-0-CBU	STRAIN RELIEF	M				
	I220021-0-0	RAT TAIL	M				
12	D-1A-7018419-0-DBU	HEAD/HOLDER ASSY	E/M				
	K-PL-7018419-0-DBP	HEAD/HOLDER ASSY (PL)	E/M				
	D-MD-7425219-0-DBU	HOLDER, HEAD	M				
	D-MD-7425220-0-DBU	ARM HEAD LOAD	M				
	B-MD-7425222-0-DBU	SHAFT, LOAD ARM	M				
	D-MD-7425381-0-DBU	SPRING, TORSION	M				
	C-MD-7426979-0-DBU	SHIELD, HEAD, RX50	M				
13	B-1A-7019519-0-DBU	HEAD LOAD PAD ASSY	M				
	K-PL-7019519-0-DBP	HEAD LOAD PAD ASSY (PL)	M				
	B-MD-7425245-0-DBU	PAD, HEAD LOAD	M				
	B-MD-7425221-0-DBU	HOLDER, HEAD LOAD PAD	M				
14	C-1A-7018418-0-DBU	CABLE ASSY, R/W	E				
	K-PL-7018418-0-DBP	CABLE ASSY, R/W (PL)	E				
15	E-1A-7019023-0-DBU	HEAD ASSY FLOPPY BUTTON	E/M				
	K-PL-7019023-0-DBP	HEAD ASSY FLOPPY BUTTON (PL)	E/M				
	C-MD-7426344-0-DBU	SPRING BUTT BAR	M				
	C-MD-7426345-0-DBU	BAR R/W BUTT (FLOPPY HEAD)	M				
TYPE: E ELECTRICAL M MECHANICAL E/M ELECTRO/MECHANICAL				TITLE: RX50 DUAL FLOPPY DISK DRIVE SHEET 5 OF 6			
DRB 108A				SIZE CODE B DD NUMBER RX50-0 REV. C			
i				SHO			

FIND NO.	DRAWING NO.	DESCRIPTION	TYPE	FIND NO.	DRAWING NO.	DESCRIPTION	TYPE		
				29	B-DD-5415111-0	READ/WRITE BOARD	E/M		
				30	B-AD-7019178-0-DBU	SECTOR LED HOLDER ASSY	E/M		
					K-PL-7019178-0-DBP	SECTOR LED HOLDER ASSY (PL)	E/M		
					D-MD-7425831-0-DBU	HOLDER,L.E.D.	M		
23	B-1A-7018931-0-DBU K-PL-7018931-0-DBP	CABLE ASSY, TRACK-O-SENSOR CABLE ASSY, TRACK-O-SENSOR (PL)	E	31	D-AD-7019175-0-DBU K-PL-7019175-0-DBU	MOTOR PCB ASSY MOTOR PCB ASSY (PL)	E/M E/M		
24	B-1A-7019118-0-DBU K-PL-7019118-0-DBP	BEZEL ASSY BEZEL ASSY (PL)	M	32	B-DD-5415074-0	SPINDLE MOTOR SPEED CONTROL BOARD	E/M		
25	C-1A-7019783-0-DBU K-PL-7019783-0-DBP D-MD-7425242-0-DBU	BEZEL/LABEL ASSY BEZEL/LABEL ASSY (PL) BEZEL FRONT	M						
26	B-1A-7019041-0-DBU K-PL-7019041-0-DBP	CABLE ASSY BEZEL LED CABLE ASSY BEZEL LED (PL)	E						
27	B-DD-5415066-0	SEEK/INTERFACE BOARD	E/M						
28	D-AD-7019177-0-DBU K-PL-7019177-0-DBP	R/W PCB ASSY R/W PCB ASSY (PL)	E/M						
TYPE: E ELECTRICAL M MECHANICAL E/M ELECTRO/MECHANICAL				TITLE: RX50 DUAL FLOPPY DISK DRIVE		SHEET 6 OF 6	SIZE CODE <b>B DD</b>	NUMBER RX50-0	REV. C
DRB 108A				digital					SHO





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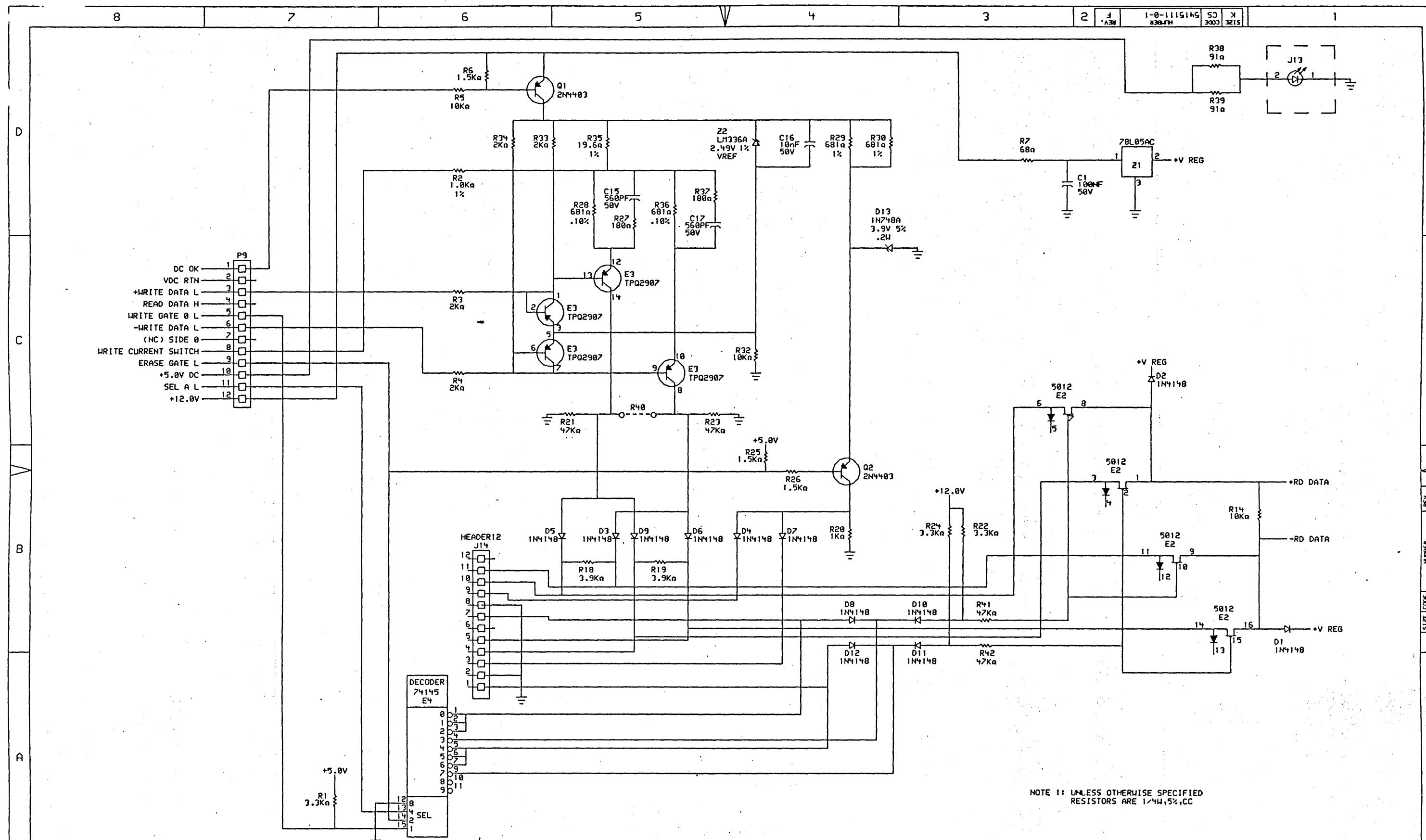
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SEEK AND  
INTERFACE



NOTE 1: UNLESS OTHERWISE SPECIFIED  
RESISTORS ARE 1/4W, 5%, CC

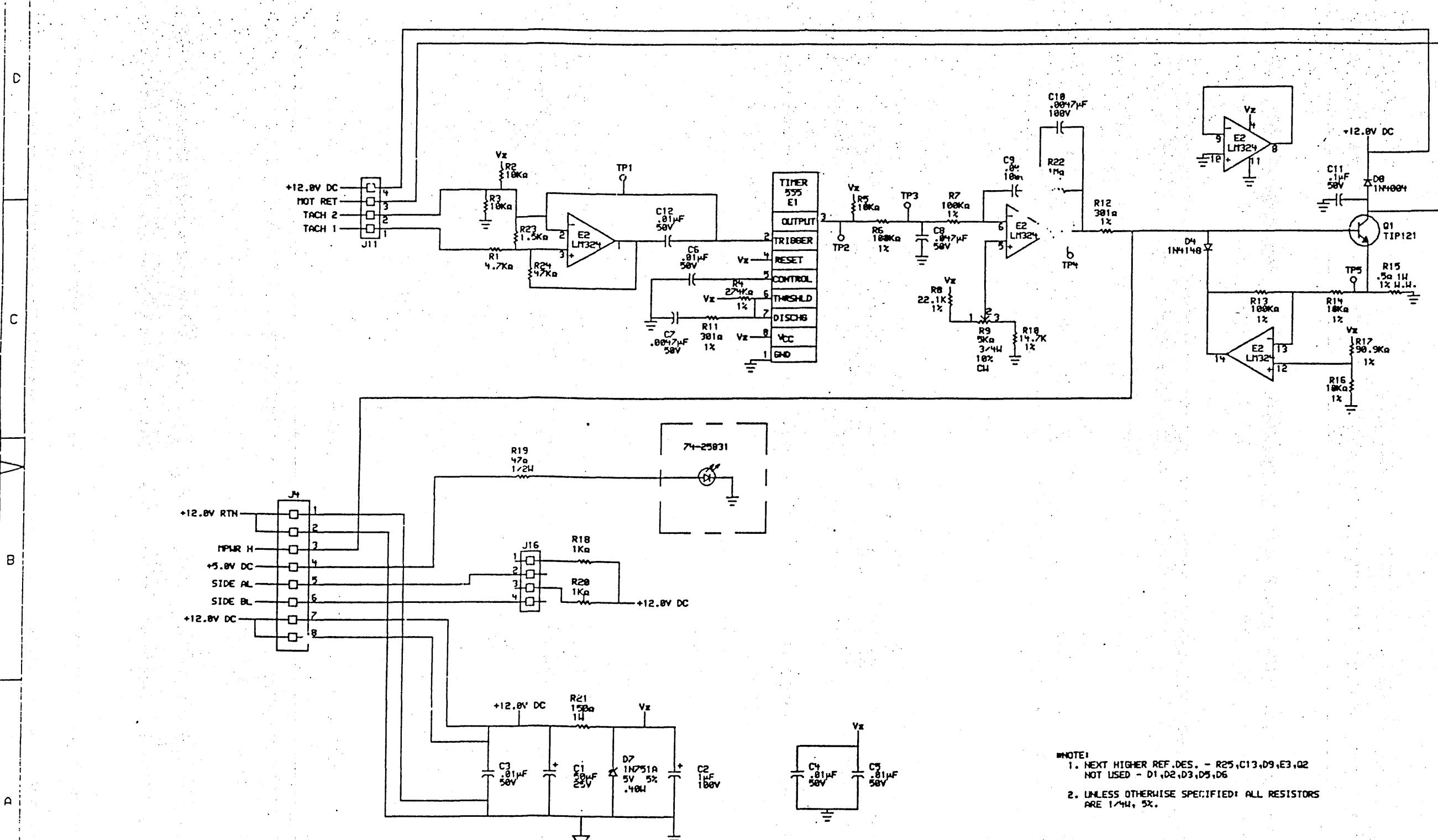
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**REVISIONS**

digitao	DRW	ER AUBREY	DATE 31-AUG-82	ENG	G PANUTN	DATE 31-AUG-82	TITLE:	RX50		
CHK'D	PC	ROSSMAN	DATE 31-AUG-82	BOARD LOCATION: SHEET 1 OF 2			READ/WRITE BD			
PA: <RX50-L1B>5415111IFI.DRW	30-AUG-82 10:51	NEXT HIGHER ASSEMBLY:					SIZE	CODE	NUMBER	REV.
FIRST USED ON OPTION/MODEL: RX50						B-DD-5415111-0	K	CS	5415111-0-1	F



8 7 6 5 V 4 3 2 1



DRN.	ENG.	DATE	TITLE
			SPEED CONTROL
CHK'D.	DATE	2000-09-09	SPINDLE MOTOR
BSK: RX50, DRW	105-MAR-95 13:53	NEXT HIGHER ASSEMBLY:	
FIRST USED ON OPTION/MODEL:	RX50	B-DD-5415074-0	REV. D
K	C5	5415074-0-1	

8 7 6 5 V 4 3 2 1

4

3

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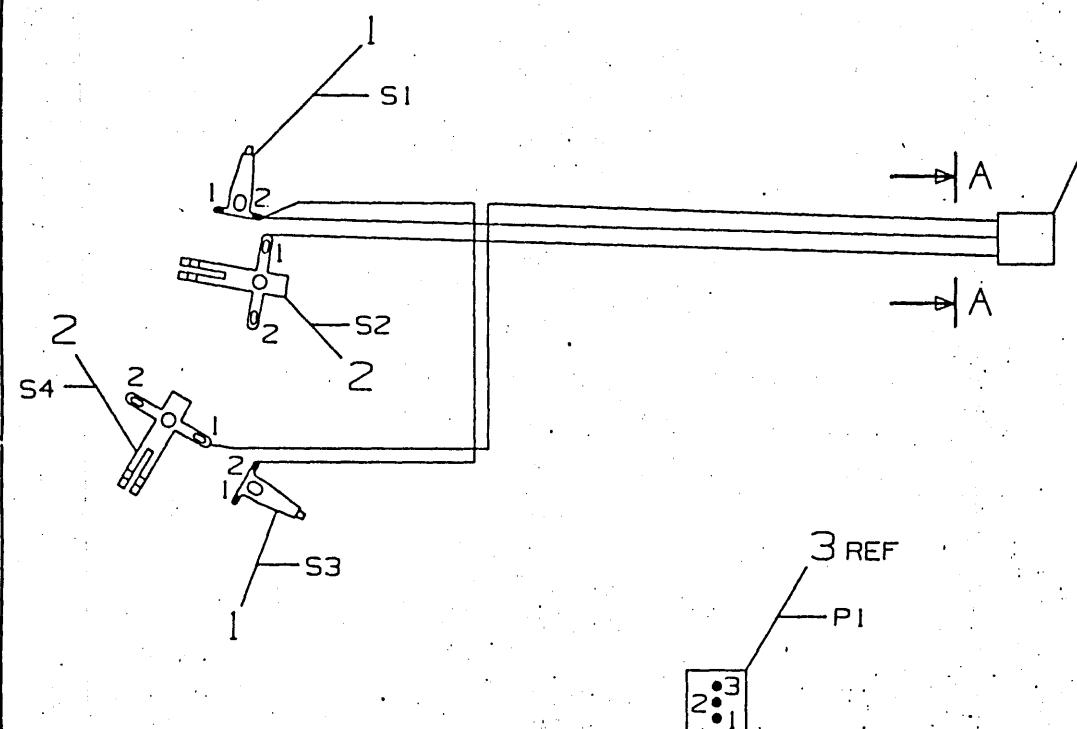
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## WIRE TABLE

ITEM NO.	DESCRIPTION		FROM		TO		PRECUT LENGTH
	AWG	COLOR	CONN	WITH	CONN	WITH	
6	26	YEL	PI-1	—	S2-1	SLDR	7.38 ± .12
5	26	GRN	PI-2	—	SI-2	SLDR	7.38 ± .12
4	26	RED	PI-3	—	S4-1	SLDR	10.00 ± .12
5	26	GRN	SI-2	SLDR	S3-2	SLDR	7.70 ± .12

NOTES:



## LEGEND

PART NO.	REV	VARIATION
7018834-00	A1	AS SHOWN

LAYER 2 : FORMAT LAYER

LAYER 1 : WORK LAYER

PLOT AT : 1.00

CAUTION: OFF-SHEET PARTS LIST EXISTS  
SEE K-PL-7018834-0-DBP

VIEW "A-A"

FIRST HIGHER ASS'Y  
D-AD-7018932-0-DBU

QUANTITY &amp; VARIATION

INCHES TOLERANCES

.X+.001

.XXX+.003

.XXX-.003

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## WIRE TABLE

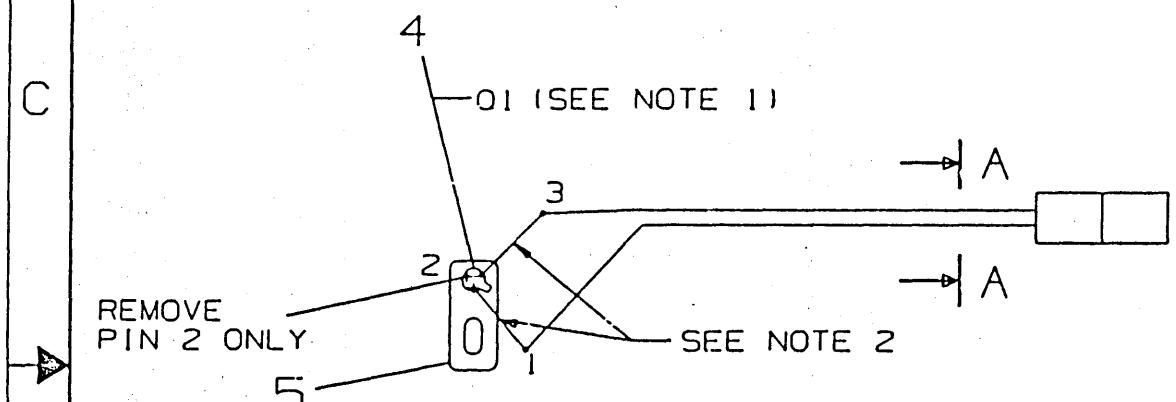
ITEM NO.	DESCRIPTION		FROM		TO		PRECUT LENGTH
	AWG	COLOR	CONN	WITH	CONN	WITH	
2	26	ORN	P1-1	—	01-1	SLDR	6.00 ± .12
3	26	BLU	P1-2	—	01-3	SLDR	6.00 ± .12

## LEGEND

PART NO.	REV	VARIATION
7018835-00	A3	AS SHOWN

**NOTES:**

1. ORIENT O1 AS SHOWN.
  2. ADD ITEM 7 (SHRINK TUBING).  
2 PLACES. (1/2 INCH LONG EACH  
WIRE) NO BARE WIRE TO BE EXPOSED  
+.0634 INCHES FROM BASE OF  
SENSOR.



REMOVE  
PIN 2 ONLY

4  
— 01 (SEE NOTE 1)

SEE NOTE 2

2  
1

1  
P1

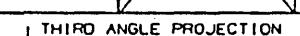
VIEW "A-A"

FIRST HIGHER ASS'Y  
D-AD-7018932-0-DBU

CAUTION: OFF-SHEET PARTS LIST EXISTS  
SEE K-PL-7018835-0-DBP

		DESCRIPTION	DRAWING NO.	PART NO.	ITEM NO.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND THE FOLLOWING TOLERANCES APPLY (PER DEC STD 1141)					
		INCHES TOLERANCES	ANGLES $\pm 0^\circ 30'$	APPLICABLE DIMENSION RANGE (CHECK ONE)	DIMENSION RANGE IN INCHES
		$.X \pm .1$ $.XX \pm .02$	SURFACE QUALITY	<input type="checkbox"/>	OVER 0 TO 0.2      OVER 0.2 TO 1.2      OVER 1.2 TO 4.0      OVER 1.0 TO 12.0      OVER 12.0 TO 40.0      OVER 40.0 TO 80.0
QUANTITY					1.02      ±.03      ±.05      ±.10

REVISIONS		
CHK	CHANGE NO.	REV.
R.P.	INITIAL	A
	7018835-SH001	B
G.	DRAYTON	6/16/83
	DALE WILLIAMS	
	7018835-SH002	C
T.	MANN	5/22/85
	DALE WILLIAMS	

FIRST HIGHER ASS'Y D-AD-7018932-0-DBU	QUANTITY & VARIATION .XXX = ± .005	.XX = ± .02 .XXX = ± .005	MICROINCHES	.004	.008	.012	.016	.024	.04
THIRD ANGLE PROJECTION 		DRAFTER A. PINKARD	DATE 6 MAR 81	TITLE digital					
DO NOT SCALE DRAWING		CHK'D R. PUDELKO	DATE 12 MAR 82						
REMOVE BURRS AND BREAK SHARP CORNERS		DES. ENG. D. WARREN	DATE 12 MAR 82						
MATERIAL SEE PARTS LIST		RESP. ENG. M. CARMAN	DATE 12 MAR 82						
FINISH 		MFG. ENG. G. AIKEY	DATE 12 MAR 82						
TOP DOC.		DOCUMENT NUMBER							
C-IA-7018835-0-DBU		SIZE	CODE	NUMBER	REV.				
		C	IA	7018835-0-DBU	C				
SCALE		NONE		SHEET	OF	1			

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## LEGEND

PART NO.	REV	VARIATION
7018418-00	A3	AS SHOWN

## NOTES:

- SHIELD IS USED AS STRAIN RELIEF. WHEN CRIMP SOCKETS (ITEM 3) ARE INSERTED INTO CONNECTOR (ITEM 2), ALL WIRES EXCEPT SHIELD SHALL BE SLACK.
- CONDUCTORS TO BE TWISTED AND TINNED USING LOW TEMPERATURE NIQUE RESIN SOLDER FOR A LENGTH OF .03 MIN..03 WILL BE MEASURED FROM END OF CONDUCTOR.

D

D

C

C

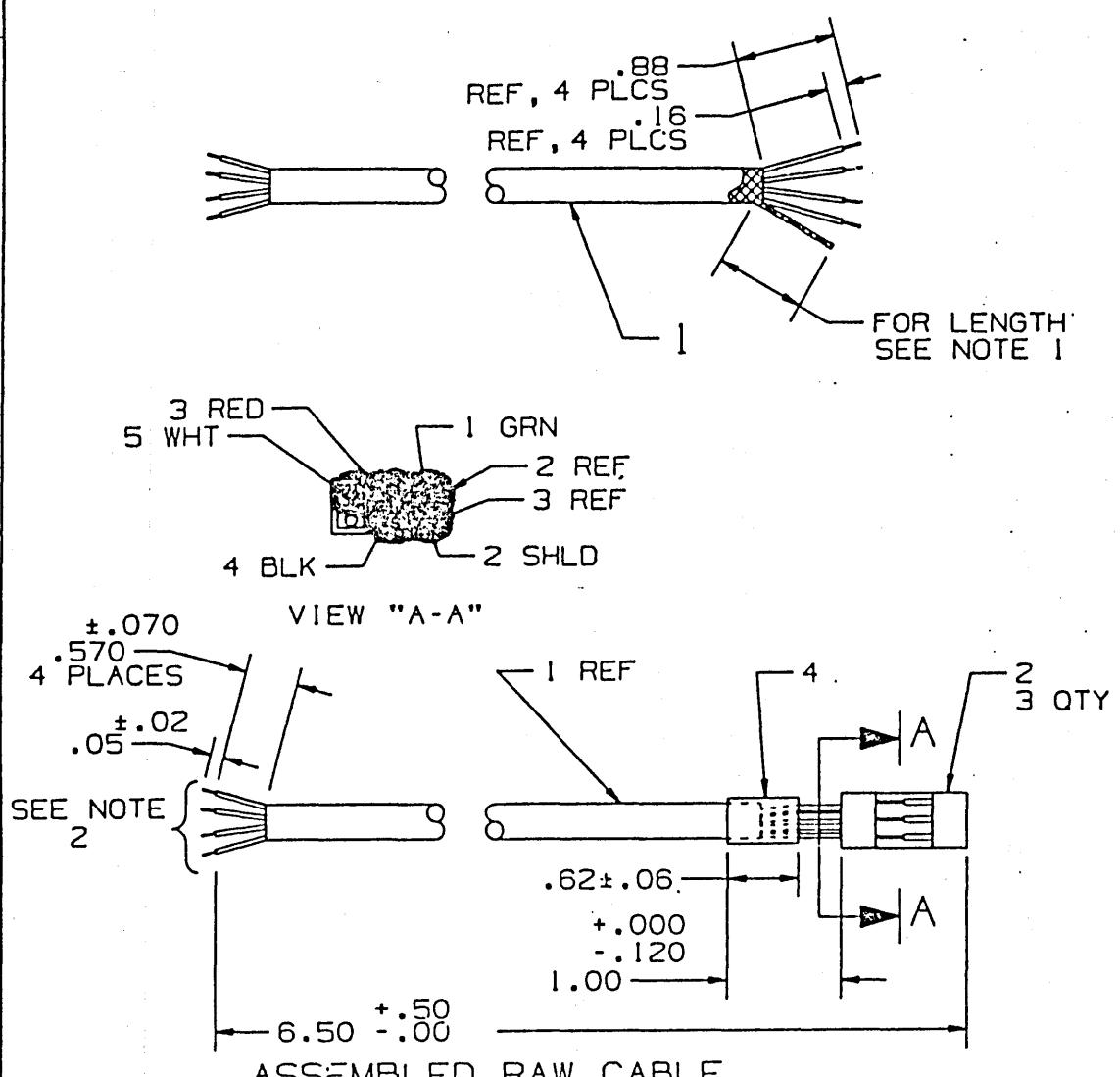
B

B

A

A

REVISIONS		
C.H.#	CHANGE NO.	REV.
R.P.	INITIAL	A
	7018418-M.001	B
C.W.FIELDS	2/2/83	
RALPH BERTHIAUME		
7018418-SHOOL	C	
G.DRAYTON	7/15/83	
DALE WILLIAMS		



FIRST HIGHER ASS'Y  
C-1A-7018708-0-DBU

QUANTITY & VARIATION

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

REMOVE BURRS AND BREAK SHARP CORNERS

MATERIAL

SEE PARTS LIST

FINISH

NONE

INCHES TOLERANCES	ANGLES, 40° 30°	APPLICABLE DIMENSION RANGE CHECK ONE!	DIMENSION RANGE IN INCHES				
			OVER TO 0.2	OVER TO 1.2	OVER TO 1.0	OVER TO 12.0	OVER TO 40.0
.XX ± .1							
.XX ± .02							
.XXX ± .005							
SURFACE QUALITY							
MICROINCHES							

DRA. A. PINKARD DATE 26 FEB 81  
CHK'D R. PUDELKO DATE 12 MAR 82  
DES. ENG. D. WARREN DATE 12 MAR 82  
RESP. ENG. D. WILLIAMS DATE 12 MAR 82  
MFG. ENG. J. CHERNOVA DATE 12 MAR 82  
TOP DOC. C-1A-7018418-0-DBU  
DOCUMENT NUMBER C-1A-7018418-0-DBU  
TITLE digital  
CABLE ASSY, R/W  
SCALE NONE SHEET 1 OF 1

4

3

2

1

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## WIRE TABLE

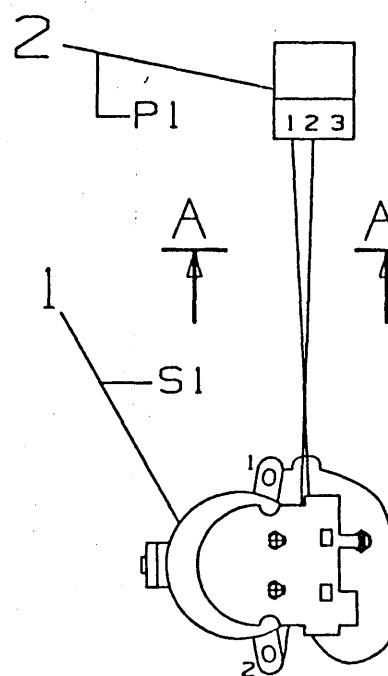
ITEM NO.	DESCRIPTION		FROM		TO		REMARKS (PRECUT LENGTH)
	AWG	COLOR	CONN	WITH	CONN	WITH	
3	26	BLU	PI-2	—	SI-2	SLDR	4.00 ± .12
4	26	YEL	PI-1	—	SI-1	SLDR	5.00 ± .12

### NOTES:

- ROUTE BLUE WIRE BETWEEN FRAME & COIL HSG.
- ROUTE YELLOW WIRE AROUND BACK OF FRAME THEN BETWEEN FRAME & COIL HSG.

B

B



2 REF



VIEW "A-A"

PART NO.	REV	VARIATION
7018933-00	A1	AS SHOWN

CAUTION: OFF-SHEET PARTS LIST EXISTS  
SEE K-PL-7018933-0-DBP

REVISIONS	CHANGE NO.	REV.
CHK		A
RP	INITIAL	B
	7018933-SHO01	
	C.W.FIELDS	6/26/84
	DALE WILLIAMS	

FIRST HIGHER ASS'Y B-AD-7019120-0-DBU

		DESCRIPTION		DRAWING NO.		PART NO.		ITEM NO.
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND THE FOLLOWING TOLERANCES APPLY IPER DEC STD 1141						
		INCHES TOLERANCES $\pm .01$ $\pm .01$ $\pm .01 \pm .02$ $\pm .004 \pm .005$		ANGLES $\pm 0^\circ 30'$ APPLICABLE DIMENSION RANGE <input type="checkbox"/> (CHECK ONE)		OVER $.0$ $.2$ $.4$ $.6$ $.8$ $1.0$ $1.2$ $1.4$ $1.6$ $1.8$ $2.0$ $2.2$ $2.4$ $2.6$ $2.8$ $3.0$ $3.2$ $3.4$ $3.6$ $3.8$ $4.0$ $4.2$ $4.4$ $4.6$ $4.8$ $5.0$ $5.2$ $5.4$ $5.6$ $5.8$ $6.0$ $6.2$ $6.4$ $6.6$ $6.8$ $7.0$ $7.2$ $7.4$ $7.6$ $7.8$ $8.0$ $8.2$ $8.4$ $8.6$ $8.8$ $9.0$ $9.2$ $9.4$ $9.6$ $9.8$ $10.0$ $10.2$ $10.4$ $10.6$ $10.8$ $11.0$ $11.2$ $11.4$ $11.6$ $11.8$ $12.0$ $12.2$ $12.4$ $12.6$ $12.8$ $13.0$ $13.2$ $13.4$ $13.6$ $13.8$ $14.0$ $14.2$ $14.4$ $14.6$ $14.8$ $15.0$ $15.2$ $15.4$ $15.6$ $15.8$ $16.0$ $16.2$ $16.4$ $16.6$ $16.8$ $17.0$ $17.2$ $17.4$ $17.6$ $17.8$ $18.0$ $18.2$ $18.4$ $18.6$ $18.8$ $19.0$ $19.2$ $19.4$ $19.6$ $19.8$ $20.0$ $20.2$ $20.4$ $20.6$ $20.8$ $21.0$ $21.2$ $21.4$ $21.6$ $21.8$ $22.0$ $22.2$ $22.4$ $22.6$ $22.8$ $23.0$ $23.2$ $23.4$ $23.6$ $23.8$ $24.0$ $24.2$ $24.4$ $24.6$ $24.8$ $25.0$ $25.2$ $25.4$ $25.6$ $25.8$ $26.0$ $26.2$ $26.4$ $26.6$ $26.8$ $27.0$ $27.2$ $27.4$ $27.6$ $27.8$ $28.0$ $28.2$ $28.4$ $28.6$ $28.8$ $29.0$ $29.2$ $29.4$ $29.6$ $29.8$ $30.0$ $30.2$ $30.4$ $30.6$ $30.8$ $31.0$ $31.2$ $31.4$ $31.6$ $31.8$ $32.0$ $32.2$ $32.4$ $32.6$ $32.8$ $33.0$ $33.2$ $33.4$ $33.6$ $33.8$ $34.0$ $34.2$ $34.4$ $34.6$ $34.8$ $35.0$ $35.2$ $35.4$ $35.6$ $35.8$ $36.0$ $36.2$ $36.4$ $36.6$ $36.8$ $37.0$ $37.2$ $37.4$ $37.6$ $37.8$ $38.0$ $38.2$ $38.4$ $38.6$ $38.8$ $39.0$ $39.2$ $39.4$ $39.6$ $39.8$ $40.0$ $40.2$ $40.4$ $40.6$ $40.8$ $41.0$ $41.2$ $41.4$ $41.6$ $41.8$ $42.0$ $42.2$ $42.4$ $42.6$ $42.8$ $43.0$ $43.2$ $43.4$ $43.6$ $43.8$ $44.0$ $44.2$ $44.4$ $44.6$ $44.8$ $45.0$ $45.2$ $45.4$ $45.6$ $45.8$ $46.0$ $46.2$ $46.4$ $46.6$ $46.8$ $47.0$ $47.2$ $47.4$ $47.6$ $47.8$ $48.0$ $48.2$ $48.4$ $48.6$ $48.8$ $49.0$ $49.2$ $49.4$ $49.6$ $49.8$ $50.0$ $50.2$ $50.4$ $50.6$ $50.8$ $51.0$ $51.2$ $51.4$ $51.6$ $51.8$ $52.0$ $52.2$ $52.4$ $52.6$ $52.8$ $53.0$ $53.2$ $53.4$ $53.6$ $53.8$ $54.0$ $54.2$ $54.4$ $54.6$ $54.8$ $55.0$ $55.2$ $55.4$ $55.6$ $55.8$ $56.0$ $56.2$ $56.4$ $56.6$ $56.8$ $57.0$ $57.2$ $57.4$ $57.6$ $57.8$ $58.0$ $58.2$ $58.4$ $58.6$ $58.8$ $59.0$ $59.2$ $59.4$ $59.6$ $59.8$ $60.0$ $60.2$ $60.4$ $60.6$ $60.8$ $61.0$ $61.2$ $61.4$ $61.6$ $61.8$ $62.0$ $62.2$ $62.4$ $62.6$ $62.8$ $63.0$ $63.2$ $63.4$ $63.6$ $63.8$ $64.0$ $64.2$ $64.4$ $64.6$ $64.8$ $65.0$ $65.2$ $65.4$ $65.6$ $65.8$ $66.0$ $66.2$ $66.4$ $66.6$ $66.8$ $67.0$ $67.2$ $67.4$ $67.6$ $67.8$ $68.0$ $68.2$ $68.4$ $68.6$ $68.8$ $69.0$ $69.2$ $69.4$ $69.6$ $69.8$ $70.0$ $70.2$ $70.4$ $70.6$ $70.8$ $71.0$ $71.2$ $71.4$ $71.6$ $71.8$ $72.0$ $72.2$ $72.4$ $72.6$ $72.8$ $73.0$ $73.2$ $73.4$ $73.6$ $73.8$ $74.0$ $74.2$ $74.4$ $74.6$ $74.8$ $75.0$ $75.2$ $75.4$ $75.6$ $75.8$ $76.0$ $76.2$ $76.4$ $76.6$ $76.8$ $77.0$ $77.2$ $77.4$ $77.6$ $77.8$ $78.0$ $78.2$ $78.4$ $78.6$ $78.8$ $79.0$ $79.2$ $79.4$ $79.6$ $79.8$ $80.0$ $80.2$ $80.4$ $80.6$ $80.8$ $81.0$ $81.2$ $81.4$ $81.6$ $81.8$ $82.0$ $82.2$ $82.4$ $82.6$ $82.8$ $83.0$ $83.2$ $83.4$ $83.6$ $83.8$ $84.0$ $84.2$ $84.4$ $84.6$ $84.8$ $85.0$ $85.2$ $85.4$ $85.6$ $85.8$ $86.0$ $86.2$ $86.4$ $86.6$ $86.8$ $87.0$ $87.2$ $87.4$ $87.6$ $87.8$ $88.0$ $88.2$ $88.4$ $88.6$ $88.8$ $89.0$ $89.2$ $89.4$ $89.6$ $89.8$ $90.0$ $90.2$ $90.4$ $90.6$ $90.8$ $91.0$ $91.2$ $91.4$ $91.6$ $91.8$ <math		

△

(三)

12

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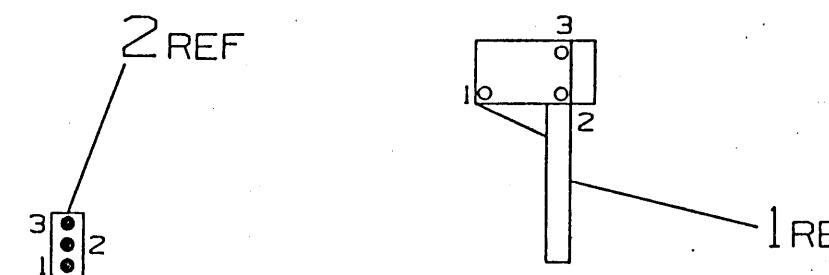
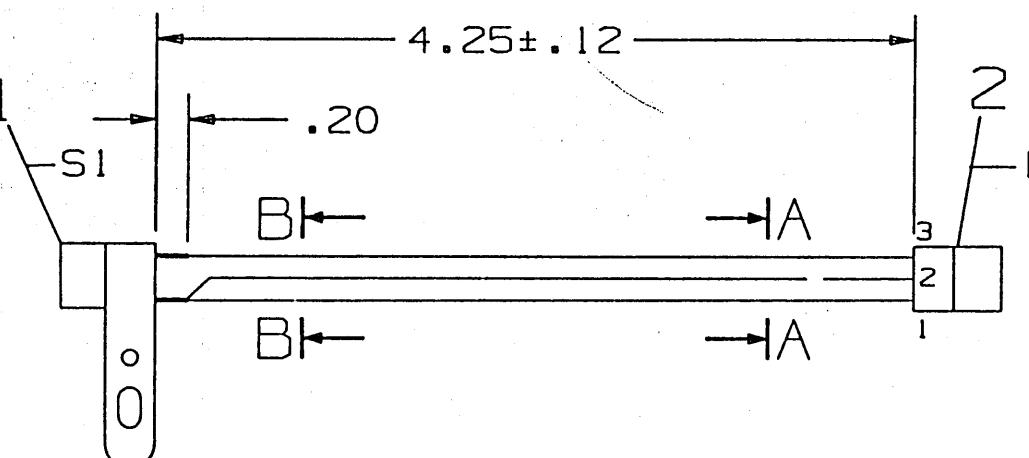
## WIRE TABLE

## NOTES

ITEM NO.	DESCRIPTION		FROM		TO		REMARKS (PRECUT LENGTH)
	AWG	COLOR	CONN	WITH	CONN	WITH	
3	26	YEL	P1-3	—	S1-3	SLDR	4.25 ± .12
4	26	RED	P1-2	—	S1-1	SLDR	4.25 ± .12
5	26	BLU	P1-1	—	S1-2	SLDR	4.25 ± .12

1

1



VIEW "A-A"

**VIEW "B-B**

REVISIONS			
CCHK	CHANGE NO.	REV.	
RP	INITIAL	A	
	7018931-SH001	B	
G.C.MACKENZIE	19 MAY 84		
DALE WILLIAMS			

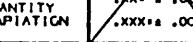
#### LEGEND

PART NO.	REV	VARIATION
7018931-00	A1	AS SHOWN

LAYER 2: FORMAT LAYER  
LAYER 1: WORK LAYER

PLOT AT : 1.00

CAUTION: OFF-SHEET PARTS LIST EXISTS  
SEE K-PL-7018931-0-DBP

ITEM NO.	PART NO.	DRAWING NO.	DESCRIPTION		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND THE FOLLOWING TOLERANCES APPLY (PER DEC STD 1141)		
			<b>INCHES TOLERANCES</b> <del>X: ± .1</del> <del>XX: ± .02</del> <del>XXX: ± .005</del>	<b>ANGLES ±0°-30°</b> <b>SURFACE QUALITY</b>  <b>MICROINCHES</b>	<b>APPLICABLE DIMENSION RANGE (CHECK ONE)</b> <input type="checkbox"/> OVER TO 0.2 <input type="checkbox"/> OVER TO 0.2 <input type="checkbox"/> OVER TO 1.2 <input type="checkbox"/> OVER TO 4.0 <input type="checkbox"/> OVER TO 12.0 <input type="checkbox"/> OVER TO 40.0 <input type="checkbox"/> OVER TO 80.0
<b>FIRST HIGHER ASS'Y</b> <b>E-UA-RX50-0-DBU</b>			<b>QUANTITY &amp; VARIATION</b> 	<b>THIRD ANGLE PROJECTION</b> <b>DO NOT SCALE DRAWING</b> <b>REMOVE BURRS AND BREAK SHARP CORNERS</b> <b>MATERIAL</b> <b>SEE PARTS LIST</b> <b>FINISH</b> <b>NONE</b>	<b>DIM DATE</b> <b>A. PINKARD</b> <b>12 NOV 81</b>  <b>CHK'D DATE</b> <b>R. PUDELKO</b> <b>12 MAR 82</b>  <b>DES. ENGD. DATE</b> <b>D. WARREN</b> <b>12 MAR 82</b>  <b>RESP. ENGD. DATE</b> <b>M. CARMAN</b> <b>12 MAR 82</b>  <b>MFG. ENGD. DATE</b> <b>G. AIKEY</b> <b>12 MAR 82</b>
				<b>TITLE</b> <b>CABLE ASSY</b> <b>TRACK O</b> <b>SENSOR</b>	<b>DOCUMENT NUMBER</b> <b>B-1A-7018931-0-DBU</b>
				<b>SIZE CODE NUMBER</b> <b>B-1A</b> <b>REV. B</b>	<b>SCALE</b> <b>NONE</b>
				<b>SHEET</b> <b>1</b>	<b>OF</b> <b>1</b>

4

- 1 -

SHO

4

3

2

1

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## WIRE TABLE

ITEM NO.	DESCRIPTION		FROM		TO		REMARKS (PRECUT LENGTH)
	AWG	COLOR	CONN	WITH	CONN	WITH	
3	26	RED	P1-2	—	DØ-1	SLDR	3.50 ± .12
4	26	BLU	P1-1	—	DØ-2	SLDR	3.50 ± .12
5	26	YEL	P1-4	—	DI-1	SLDR	3.50 ± .12
6	26	GRN	P1-3	—	DI-2	SLDR	3.50 ± .12

**NOTES:**

1. BEFORE SOLDERING, ADD ITEM 7 (SHRINK TUBING) 4 PLACES.

B

D1 -

1 (QTY 2)	4	26	BLU	P1-1	—	DØ-2
	5	26	YEL	P1-4	—	D1-1
	6	26	GRN	P1-3	—	D1-2

3.38

20 (CATHODE)  
2 PLACES

.25

(ANODE)  
2 PLACES

CATHODE

DØ

1 REF

2 REF

VIEW "A-A

VIEW "A-A"

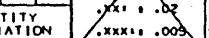
LEGEND		
PART NO.	REV	VARIATION
7019041-00	A2	AS SHOWN

LAYER 2: FORMAT LAYER  
LAYER 1: WORK LAYER

PLOT AT: 1.00

PLOT AT: 1.00

CAUTION: OFF-SHEET PARTS LIST EXISTS  
SEE K-PL-7019041-0-DBP

				DESCRIPTION		DRAWING NO.		PART NO.		ITEM NO.																					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND THE FOLLOWING TOLERANCES APPLY IPER DEC STD 1141																															
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">INCHES TOLERANCES</th> <th rowspan="2">ANGLES 10° - 30°</th> <th rowspan="2">APPLICATION DIMENSION RANGE CHECK ONE!</th> <th colspan="5">DIMENSION RANGE IN INCHES</th> </tr> <tr> <th>QTY</th> <th>VARIATION</th> <th>OVER .10. 0.2</th> <th>OVER .02. 0.2</th> <th>OVER .12. 0.2</th> <th>OVER .40. 0.10</th> <th>OVER .12.0. 0.40.0</th> <th>OVER .40.0. 0.00.0</th> </tr> <tr> <td colspan="2"> <math>\pm .01</math>  <math>\pm .02</math>  <math>\pm .005</math> </td> <td colspan="5"></td> <td colspan="2"></td> </tr> </table>			INCHES TOLERANCES		ANGLES 10° - 30°	APPLICATION DIMENSION RANGE CHECK ONE!	DIMENSION RANGE IN INCHES					QTY	VARIATION	OVER .10. 0.2	OVER .02. 0.2	OVER .12. 0.2	OVER .40. 0.10	OVER .12.0. 0.40.0	OVER .40.0. 0.00.0	$\pm .01$ $\pm .02$ $\pm .005$											
INCHES TOLERANCES		ANGLES 10° - 30°	APPLICATION DIMENSION RANGE CHECK ONE!	DIMENSION RANGE IN INCHES																											
QTY	VARIATION			OVER .10. 0.2	OVER .02. 0.2	OVER .12. 0.2	OVER .40. 0.10	OVER .12.0. 0.40.0	OVER .40.0. 0.00.0																						
$\pm .01$ $\pm .02$ $\pm .005$																															
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">QUANTITY &amp; VARIATION</th> <th>SURFACE QUALITY</th> <th colspan="5"></th> </tr> <tr> <td colspan="2"></td> <td><math>\sqrt{ }</math></td> <td colspan="5"></td> </tr> <tr> <td colspan="2"></td> <td>MICROINCHES</td> <td colspan="5"></td> </tr> </table>			QUANTITY & VARIATION		SURFACE QUALITY								$\sqrt{ }$								MICROINCHES										
QUANTITY & VARIATION		SURFACE QUALITY																													
		$\sqrt{ }$																													
		MICROINCHES																													
			<p>DO NOT SCALE DRAWING</p> <p>REMOVE BURRS AND BREAK SHARP CORNERS</p> <p>MATERIAL</p> <p>SEE PARTS LIST</p>			<p>DRA. A. PINKARD DATE 13 NOV 81</p> <p>CHK'D R. PUDELKO DATE 12 MAR 82</p> <p>DES. ENG. D. WARREN DATE 12 MAR 82</p> <p>RESP. ENG. M. CARMAN DATE 12 MAR 82</p> <p>MFG. ENG. G. AIKEY DATE 12 MAR 82</p> <p>TOP DOC.</p>			<p>TITLE digital</p> <p>CABLE ASSY BEZEL LED</p> <p>DOCUMENT NUMBER</p> <p>BIA 7019041-0-DBU</p>																						
<p>FIRST HIGHER ASS'Y</p> <p>B-1A-7019118-0-DBU</p>									SCALE NONE	VIEW 1 OF 1																					

REVISIONS			
CHK	CHANGE NO.	REV.	
RP	INITIAL	A	
	7019041-SH001	B	
G. DRAYTON 6/16/83			DAN E WILLIAMS

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1 SHO